

Work Order ID 82164

Friday, March 23, 2012 1:27:45 PM

82164

Page 1

Item ID: K10003 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, D205-634-011
 Start Date: 3/23/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 3/30/2012 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: 12-03-23 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN634,635	G

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Create White labels only per PPP K10003		<i>CHG 007</i>	<i>JB</i>					
			<i>CHG 010</i>	<i>L</i>					
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

[Handwritten: 12-6-11]
[Handwritten: 4]
[Handwritten: 12/06/07 JB]
[Handwritten: 4]
[Handwritten: 4]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

82164

Friday, March 23, 2012 1:27:45 PM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Saddle, D205-634-011

Start Date: 3/23/2012 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 3/30/2012 **Req'd Qty:** 4.00 *** / ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
Qty**Reject
Number**

**Insp.
Stamp**

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

Quality Control

0.00

④ 42 12/6/118

12/6/12 ~~9/12~~

ME
12-06-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No IDQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Friday, March 23, 2012 1:27:50 PM

82164

K10003

Start Date: 3/23/2012**Required Date:** 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
IPP : J 06-07-25 As per DSI 9344 JLM
IPP : K 06.11.17 - Per K10003 Rev C KJ
IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS
PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A *AN4-51A* Bolt		Purchased	No			110	Each	174.0000	8 **	32 121584 JB	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST361				174					
					119798			30					
					120187			94					
					120986			50					
AN4-6A *AN4-6A* Bolt		Purchased	No			110	Each	1,515.000	16 **	64 121631 JB	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST356				1515					
					119017			1515					
AN4C46A *AN4C46A* BOLT		Purchased	No			110	Each	16.0000	4 **	16 121310 JB	✓		12/06/08
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST360				16					
					120334			16					

W/O:		WORK ORDER CHANGES					
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Friday, March 23, 2012 1:27:50 PM

Page 2

Work Order ID: 82164

82164

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

AN6-12A Purchased No

110 Each

139.0000

8 32

AN6-12A

Bolt

** 8 ~~11~~ M 121255 JB
24 ~~18~~ M 121541

Location

Loc Qty

Loc Code

ST341

139

120187

14

120423

125

AN960JD416 NAS1149D0463J Purchased No

110 Each

10.0000

32 128 ✓

AN960.ID416

Washer

** 121912 JB

Location

Loc Qty

Loc Code

ST351

10

116289

10

AN960JD616 NAS1149D0663J Purchased No

110 Each

0.0000

8 32 ✓

AN960.ID616

Washer

** 121243 JB

D2570 Manufactured No

110 Each

221.0000

24 96 ✓

D2570

Bushing

** 82874 JB 12/06/08

Location

Loc Qty

Loc Code

ST011

221

72960

41

78586

9

78587

42

79493

129

Friday, March 23, 2012 1:27:51 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 82164

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

D2574 Manufactured No

110 Each

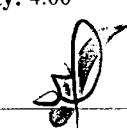
6.0000



4

**

~~81877~~
83455 JB



S ***D2574***
Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST433

6

80830

6

110 Each

318.0000



16

**

JB

D2747 Manufactured No

S ***D2747***
Set Screw

Location

Loc Qty

Loc Code

ST017

318

77484

18

79520

100

81877

200

110 Each

85.0000



8

**

81877

JB



D2876 Manufactured No

S ***D2876***
Saddle Spacer

Location

Loc Qty

Loc Code

ST020

85

79693

85

110 Each

35.0000



8

**

79693

83324 JB



12/06/08

D2877 Manufactured No

S ***D2877***
Saddle Spacer

Location

Loc Qty

Loc Code

ST020

35

78843

35

W/O:		WORK ORDER CHANGES					
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Friday, March 23, 2012 1:27:51 PM

Work Order ID: 82164

82164

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

D3405-041

Manufactured No

110

Each

10.0000

**

83370 JB



D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

10

62227

2

77000

2

78892

6

D3405-043

Manufactured No

110

Each

11.0000

**

83372 JB



D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

78889

9

D3407-041

Manufactured No

110

Each

7.0000

**

82067 JB



D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

7

78877

7

D3417-5

Manufactured No

110

Each

46.0000

**

JB 12/06/08

D3417-5

Washer

Location

Loc Qty

Loc Code

ST042

46

77684

5

78842

41

78842

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 6

Friday, March 23, 2012 1:27:51 PM

Work Order ID: 82164

82164

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

D3456-1

Manufactured No

110

Each

166.0000

0

4

**

JB

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

4

77486

4

ST044

155

66848

3

71165

2

80252

50

81876

100

81876

D3533-1

Manufactured No

110

Each

82.0000

2

8

**

4x83892 JB

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

82

80326

82

4x80326

MS21042L4

Purchased No

110

Each

4,785.000

24

96

**

JB

12/06/08

MS21042L4

Nut

Location

Loc Qty

Loc Code

ST300

4785

119017

14

119075

2771

121011

2000

121011

Friday, March 23, 2012 1:27:51 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 7

Friday, March 23, 2012 1:27:51 PM

Work Order ID: 82164

82164

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,089.000

20

**

121162 JB

12/06/08

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

14

118686

14

ST301

1035

119546

370

120308

665

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	/ 1	1				D2571	SADDLE, FWD OUTSIDE
21	/ 1	1				D2572	SADDLE, FWD INSIDE
22	/ 1	1				D2573	SADDLE, AFT OUTSIDE
23	/ 1	1				D2574	SADDLE, AFT INSIDE
24	/ 8	8				AN4-51A	BOLT
25	/ 16	16				D2570	BUSHINGS
26	/ 8	8				MS21042L4	NUT (OR MS21042-4)
27	/ 8	8				AN6-12A	BOLT
28	/ 8	8				NAS1149D0668J	WASHER (AN960JD616)
29	/ 16	16				AN4-6A	BOLT
30	/ 32	32				NAS1149D0463J	WASHER (AN960JD416)
31	/ 16	16				MS21042L4	NUT (OR MS21042-4)
32	/ 4	4				D2747	SET SCREW
33	/ 2	2				D3533-1	SET SCREW
40	/ 1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	/ 1	1				D3456-1	WASHER
43	/ 1	1				MS21043-4	NUT
44	/ 2	2				D3417-5	WASHER
50					/ 1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					/ 1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					/ 4	AN4C46A	BOLT
53					/ 8	D2570	BUSHING
54					/ 4	MS21043-4	NUT (OR MS21042-4)
60	/ 2	2				D2876	SADDLE SPACER
61	/ 2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

(K10003 Prop kit)

Change Record

Part Number D205-634-011 / 011DG
Description 205/212/412 SKIDTRUCK

Page 1 of 1

Chg.	Date	Sv	Relevant Documents
001	N/A	CP	D205-634-041 CHG 001 K10003 CHG 001
002	99.04.28	CP	D205-634-041 CHG 001 K10003 CHG 002 (SADDLE SPACERS)
003	00.03.08	DS	D205-634-041 CHG 001 K10003 CHG 003 (TOW RING)
004	02.09.25	DS	D205-634-041 CHG 001 K10003 CHG 004 (SADDLES)
005	07.07.04	HA	MDL-D205-634 Rev.B
006	08.08.01	HA	MDL-D205-634 Rev.D (ECN 08-501)
007	08.12.22	HA	DS19417 Rev.B, D3404 Rev.C, D3405 Rev.B (ECN 08-588)
008	10.11.18	HA	DS19519 Rev.B, D4202 Rev.A, DEO-D2580, 2590 Rev.D (ECN 10-645)
009	11.03.31	HA	D4202 Rev.B (ECN 11-543)
010	11.12.15	HA	DEO-D2580-E-1, DEO-D2590-E-1, D4202 Rev.C, (ECN 11-684)